

## **SPECIALIZED AMIRA: A TRUE WOMEN'S RACE BIKE**

# AMIRA DEVELOPMENT TIMELINE



Dear Riders,

Working for Specialized Women for the last five years, I have seen amazing improvements in the women's products we offer. While every year saw major technological breakthroughs for women's offerings, launching the 2012 line feels somehow different: It's like all the pieces of the puzzle we've worked so hard on are all falling perfectly into place.

We knew from the start the 2012 Amira would be a game-changer. We've changed the game before, with the Allez Dolce, but this time we would definitively silence the lingering (but just barely!) skepticism that women's bikes somehow aren't on par with men's, or are simply watered-down, prettied-up versions of the same bikes. The new Amira is a true race bike, period. It also happens to be built from the ground up for women.

With our recent partnership with team HTC-Highroad-the most successful woman's cycling team in the world-we were able to work with the world's best athletes to provide direction for the Amira's development and validate the technology. For all of us at Specialized, having a team of this caliber choose the Amira-and having a legend like Judith say "I love my bike!"-confirms we have made the necessary leap to provide women the best fitting, and most efficient, confidence-inspiring, and stylish products. I get goose bumps whenever I hear these riders rave about their new Amiras!

We have a saying here for our women's products: "CONFIDENCE IS POWER." The 2012 Amira will make women feel more confident the minute they throw a leg over the bike, and this will help them unleash the extra power needed to reach their cycling goals, whether it is a world title or simply finishing their weekend ride with the group.

**Rachael Lambert** Specialized Bicycle Co. Women's Product and Marketing Manager Rachael.lambert@specialized.com







2004



2008

2010



SPECIALIZED.

2007











2003 Specialized launches the Allez Dolce and the Allez Vita, our first-ever women's road bikes. They feature women's geometries and components. The 44cm frame comes with 700c wheels, which is groundbreaking for smaller riders.

2004 The Dolce family is created and Designs for Women is launched encompassing all products built for women

2005 Specialized sponsors first women's team, Victory Brewing Women's Cycling Team. Luc Callahan and Kyle Chubbuck begin engineering the first women's carbon road bike which will become the Ruby.

2006 Ruby family is launched, featuring women's tubesets, geometry, and a pro-level spec option. Wins Bicvcling Magazine's "Best Women's Road Bike" award.

2007 Designs for Women launches a full line of mountain and road bikes, and the "Quasar" logo is born. First-ever S-Works women's bike is launched: The S-Works Ruby becomes the benchmark for women's road bikes.

Aaron's Pro Cycling is signed to race on the S-Works Ruby.

2009 The S-Works Ruby wins its first World Cup race under Emma Pooley. Specialized sponsors ValuAct Capital women's race team. Kyle Chubbuck engineers an all-new race bike for women: Amira is born

2010 Team Vera Bradley Foundation races all season on the new Amira and provides feedback and direction. Amira riders earn over 30 podiums, including French and Luxembourg National Championships, along with a 1-2 finish at the ITU World Championship Series triathlon in Sydney.

2011 HTC-Highroad and Specialized join forces. Legends and the upand-comers like Ina Teutenberg, Judith Arndt, Evelyn Stevens and Amber Neben race on the S-Works Amira. Team Tibco to the Top also races on the bike. Our women pros take the overall victory in the Energiewacht Tour in Holland, and sweep the podium in the Redlands Classic, all on their Amiras.

2012 Based on feedback from our pros, we increase stiffness and decrease weight for the 2012 model, and once again produce the best women's race bike on the market. The all-new Amira-now 10 years in the making-is perfectly dialed for the competitive female who wants the allout fastest bike

# SPECIALIZED AMIRA: CONFIDENCE IS POWER

Having the added confidence of riding the world's first true women's race bike will help take performance riders to a new level. With its industry-leading stiffness and weight-thanks to its FACT IS 11r carbon frame with one-piece OSBB/ chainstay and tapered head tube, plus pro-level spec-the Amira is the only women's bike ridden on the world stage, and the bike of choice for the most successful women's racing team on the planet, HTC-Highroad. They are also ridden by Team Tibco to the Top and Juvederm-Specialized, among others.

These riders are in constant interaction with our engineers, and with their input we've been able to absolutely dial the 2012 Amira for pro-level women's racing. It is far and away stiffer, lighter, and faster than its competition, and we have the numbers to prove it.

#### Amira **Confidence Is Power**

"The oversized down tube, bottom bracket, and chainstays provided a super stiff pedaling platform that allowed our tester to launch herself into attacks, over rollers, and into the final sprint." - Christine Fennessey Bicycling Magazine July 2010

"I love my bike!" - Judith Arndt

French National Championship Luxembourg National Championship Overall victory, Energiewacht Tour, Holland Overall victory, Tour of Chongming Island World Cup, China Overall victory, Redlands Classic, California



#### Ruby Smoother Is Faster

"The Ruby does an excellent job of fulfilling its intended purpose. Like previous versions, it has Zertz dampers in the fork, seatpost, and seatstays, which take the sting out of bumps and rough pavement. Go ahead and take a drink, ride with no hands, or look over your shoulder-the bike will hold its line."

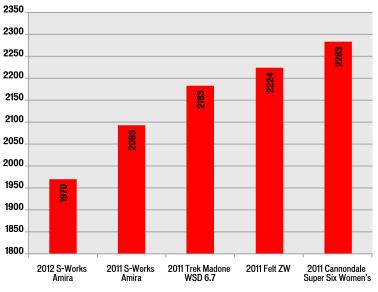
- Bicycling Magazine March 2010

Two years after its launch as the first-ever carbon women's road bike, the S-Works Ruby becomes the first true women's road bike to win a World Cup, in 2009 with Emma Pooley. It goes on to win Bicycling Magazine's "Best Women's Road Bike" award that year as well. Ruby is road race-proven, but with a Women's Endurance Road geo and Zertz inserts, it's even more at home on all-day rides with changing road conditions, like a Gran Fondo.

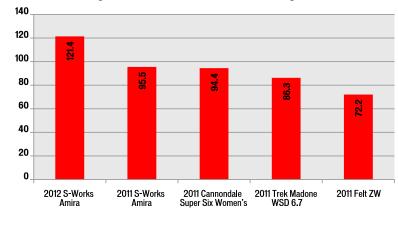


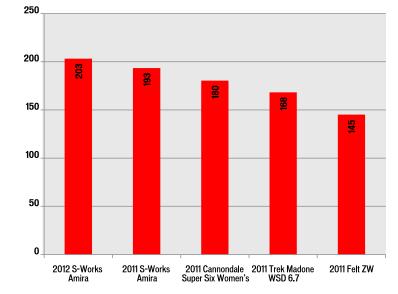
#### FRAME MODULE SYSTEM WEIGHT (g)

Designed as an integrated system with our FACT carbon crankset, the Amira module weight is considerably lighter than any bike in its class.



Torsional frame stiffness and light weight translate directly to maximum efficiency and nimble handling. Amira has the best stiffness-to-weight ratio in its class.





#### STIFFNESS TO WEIGHT - TORSION ((N\*m/deg)/Kg)

#### **BB STIFFNESS (N/mm)**

A stiffer BB minimizes deflection under load in this critical area of the frame. This means better power transfer-the bike will accelerate faster relative to power on the pedals

### AMIRA PERFORMANCE ROAD

For the Amira rider, the road is her race course. Whether edging out the field for the sprinter's jersey or vying for Queen of the Mountain, these speed-hungry riders and racers want to push their limits and the limits of their bikes. Since these women are focused on performance, they demand an ultralight, stiff, and efficient bike for all-out speed.



#### **RIDER BENEFITS**

- Best stiffness-to-weight thanks to the next evolution of FACT IS carbon tube shaping with women's layup and tubesets
- Precision steering and guick handling courtesy of stiff, 1-1/8" to 1-3/8" tapered head tube assembly
- Faster acceleration via oversized down tube plus one-piece OSBB/chainstay construction which minimizes deflection under load
- Lightweight women's components on all models, including high-tech, electronic Shimano Ui2 model
- A true women's race bike with wins in races like the Tour of Qatar and the Redlands Classic to prove it
- Optimal fit thanks to women's performance geometry

#### WHY IT'S GREAT

### WOMEN'S FACT IS 11R CARBON FRAME

WHAT: FACT IS 11r carbon frame with

women's performance geometry and carbon layup/tubesets, plus shaped seatstays, oversized down tube, and

piece OSBB/chainstav.

one

WHY: To achieve the lightest weight, stiffest, and most performancefocused bike for female road racers and enthusiasts.

HOW: Our women's performance geometry features shorter chainstays and a saddles to relieve soft tissue discomfort. shorter head tube, which optimizes positioning for maximum power and

and using a large diameter down tube and oversized BB, we build more lateral and torsional rig-

from 1-1/8" at the top to 1-3/8" at the crown.



#### WOMEN'S-SPECIFIC COMPONENTS

WHAT: All-new Body Geometry Women's Oura saddle, plus size-specific components including an S-Works chainring option (52/36) and women's carbon handlebar with improved position and shallow drop.

WHY: Optimizes fit and performance for the female anatomy.

HOW: We spec each bike individually based on frame size, geometry, and fit research. Through pressure mapping testing with Dr. Roger Minkow, we optimize the foam densities and cutaways in our

#### efficiency. By engin-

eering a wide, triangulated stance between the brake bridge and seatstays,

idity into the frame for faster acceleration.

#### **TAPERED HEAD TUBE/STEERER TUBE**

WHAT: Strategically designed head tube/steerer assembly that tapers

WHY: Increases strength and stiffness for greater steering precision, without making the ride too harsh.

HOW: Tapering the head tube to be wider at the base-where it integrates with a 1-3/8" recessed lower bearing-creates a naturally stiffer junction. And the grad -ual transition of carbon fiber from top to bottom eliminates any sharp angles that could cause a weakening of the fiber.